

DARKSIDE

DEVELOPMENTS.CO.UK

PERFORMANCE DIESEL TUNING

PD150 ARL HEADBOLT TORQUE SETTING

These bolts can be fitted one at a time without removing the head.

Please fully torque each bolt to the below specifications before moving onto the next bolt.

Notes		Specified value	Measured value
Tightening torques			
	Cylinder head instructions		
Cylinder head			
		Renew bolts Yes	
Stage 1		Tighten 40 Nm	
Stage 2		Tighten 60 Nm	
Stage 3		Tighten 90°	
Stage 4		Tighten 90°	

Tightening sequence

