

DARKSIDE

DEVELOPMENTS.CO.UK

PERFORMANCE DIESEL TUNING

PD150 ARL HEADBOLT TORQUE SETTING

These bolts can be fitted one at a time without removing the head.

Please fully torque each bolt to the below specifications before moving onto the next bolt.

Notes		Specified value	Measured value
Tightening torques			
	Cylinder head instructions		
Cylinder head			
		Renew bolts	Yes
	Stage 1	Tighten	40 Nm
	Stage 2	Tighten	60 Nm
	Stage 3	Tighten	90°
	Stage 4	Tighten	90°

Tightening sequence

